

Ryton® R-4-240BL

polyphenylene sulfide

Ryton® R-4-240NA and R-4-240BL 40% glass fiber reinforced polyphenylene sulfide compounds provide

enhanced mechanical strength and toughness compared to other polyphenylene sulfide compounds.

General

Material Status	• Commercial: Active	
Availability	• Asia Pacific • Europe	• Latin America • North America
Filler / Reinforcement	• Glass Fiber, 40% Filler by Weight	
Features	• Good Strength	• Good Toughness
Uses	• Automotive Under the Hood	
RoHS Compliance	• RoHS Compliant	
Appearance	• Black	
Forms	• Pellets	
Processing Method	• Injection Molding	

Physical

	Typical Value	Unit	Test method
Density / Specific Gravity	1.66		ASTM D792
Molding Shrinkage			
Flow : 3.20 mm	0.20	%	
Across Flow : 3.20 mm	0.50	%	
Water Absorption (24 hr, 23°C)	0.020	%	ASTM D570

Mechanical

	Typical Value	Unit	Test method
Tensile Strength			
--	165	MPa	ASTM D638
--	175	MPa	ISO 527-2
Tensile Elongation (Break)	1.7	%	ASTM D638 ISO 527-2
Flexural Modulus			
--	13800	MPa	ASTM D790
--	14000	MPa	ISO 178
Flexural Strength			
--	248	MPa	ASTM D790
--	255	MPa	ISO 178
Compressive Strength	265	MPa	ASTM D695
Poisson's Ratio	0.39		ISO 527

Impact

	Typical Value	Unit	Test method
Notched Izod Impact			
3.18 mm	85	J/m	ASTM D256
--	9.0	kJ/m²	ISO 180/A
Unnotched Izod Impact			
3.18 mm	640	J/m	ASTM D4812
--	40	kJ/m²	ISO 180

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Hardness		Typical Value	Unit	Test method
Rockwell Hardness				ASTM D785
M-Scale		99		
R-Scale		120		
Thermal		Typical Value	Unit	Test method
Deflection Temperature Under Load				ASTM D648
1.8 MPa, Unannealed		265	°C	
CLTE				ASTM E831
Flow : -50 to 50°C		2.0E-5	cm/cm/°C	
Flow : 100 to 200°C		1.5E-5	cm/cm/°C	
Transverse : -50 to 50°C		4.0E-5	cm/cm/°C	
Transverse : 100 to 200°C		9.0E-5	cm/cm/°C	
Thermal Conductivity		0.31	W/m/K	
UL Temperature Rating		200 to 220	°C	UL 746B
Electrical		Typical Value	Unit	Test method
Surface Resistivity		1.0E+16	ohms	ASTM D257
Volume Resistivity		1.0E+16	ohms·cm	ASTM D257
Dielectric Strength		22	kV/mm	ASTM D149
Dielectric Constant				ASTM D150
25°C, 1 kHz		3.90		
25°C, 1 MHz		4.00		
Dissipation Factor				ASTM D150
25°C, 1 kHz		2.0E-3		
25°C, 1 MHz		2.0E-3		
Arc Resistance		130	sec	ASTM D495
Comparative Tracking Index (CTI)		150	V	UL 746
Insulation Resistance ¹ (90°C)		1.0E+12	ohms	
Flammability		Typical Value	Unit	Test method
Flame Rating (1.6 mm)		V-0		UL 94
		5VA		
Oxygen Index		54	%	ASTM D2863

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Notes

Typical properties: these are not to be construed as specifications.

¹ 95%RH, 48 hr



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