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## General PC WONDERLITE® PC-110

產品敘述: Medium viscosity

| 物性          | ISO 測試方法 | 測試條件               | 單位                      | PC-110       |
|-------------|----------|--------------------|-------------------------|--------------|
| 熔融指數        | 1133     | 300°C × 1.2KG      | ml/10 min               | 10           |
| 比重          | 1183     | 23 °C              | g/cm <sup>3</sup>       | 1.2          |
| 拉伸強度        | 527      | 50 mm/min, yield   | MPa                     | 65           |
|             |          | 50 mm/min, break   | MPa                     | 75           |
| 延伸率         | 527      | 50 mm/min          | %                       | 120          |
| 彎曲強度        | 178      | 2 mm/min           | MPa                     | 90           |
| 彎曲彈性模數      |          | 2 mm/min           | GPa                     | 2.4          |
| IZOD 衝擊強度   | 180/4A   | 23 °C Notched      | KJ/m²                   | 75           |
|             |          | -30 °C Notched     | KJ/m²                   | -            |
| Charpy 衝擊強度 | 179      | 23 °C Notched      | KJ/m²                   | 75           |
|             |          | -30 °C Notched     | KJ/m²                   | -            |
| 維氏軟化溫度      | 306      | 1 Kg,50 °C/hr      | $^{\circ}\! \mathbb{C}$ | 150          |
|             |          | 5 Kg,50 °C/hr      | °C                      | 145          |
| 熱變形溫度       | 75/A     | 1.8 MPa Unannealed | °C                      | 128          |
|             |          | 1.8 MPa Annealed   | °C                      | 143          |
| 線膨脹係數       | 11359    | -                  | -                       | 6.0~8.0x10-5 |
| 燃燒等級        | -        | UL-94              | -                       | 2.5mm V-2    |
| 成型收縮率       | 294-4    | -                  | %                       | 0.5~0.7      |
| 標記          | 1043     | -                  | -                       | >PC<         |

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Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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